

# CASE HISTORY Air Spring Valves (Ventless Molds)

## On Mikron Multistar CX-24

Downsize your production costs!



### UNBEATABLE PRECISE PERFORMANCE AND SPEED

The Multistar CX-24 controls spindle movements with linear curves. The quickly interchangeable control curves provide processing flexibility, and 24 additional intermediate stations enable measuring, flipping over of the workpiece - also in different shape, monitoring and cleaning procedures in the processing cycle.

#### Mikron SA Agno

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[www.youtube.com/mikrongroup](http://www.youtube.com/mikrongroup)  
[www.mikron.com](http://www.mikron.com)

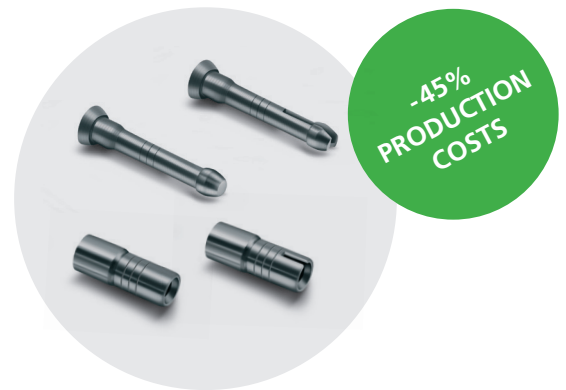


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## On Mikron Multistar CX-24

### The challenge

- **30+30 million parts per year**
- 2 pieces made in steel, with turning, drilling & milling operations
- Production of male & female component simultaneously on the same machine
- Tolerances:  $\pm 10\mu\text{m}$  on diameters
- Raw material supply from wire coil (instead from bar-stock)

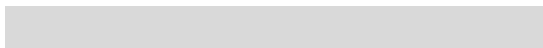


### The traditional solution

Production area: **136.2 m<sup>2</sup>**



Required machines: **16**



Employees: **3.2 + 3.2 + 3.2**



Cost/part



Raw material from bar-stock

### Mikron: The innovative solution

Production area: **38.64 m<sup>2</sup>**



Required machines: **1 Mikron Multistar CX-24**



Employees: **0.5 + 0.5 + 0.5**

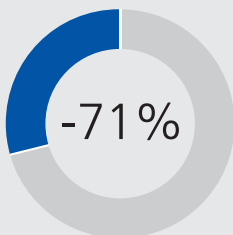


Cost/part

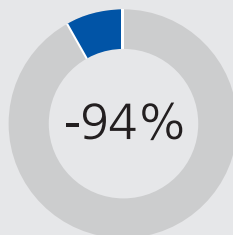


Raw material from wire coil

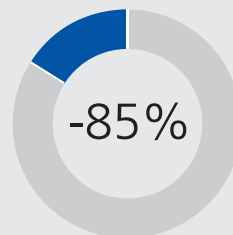
### Your advantage



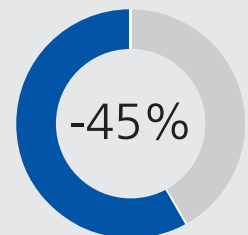
Production area



Machines



Employees



Cost/part